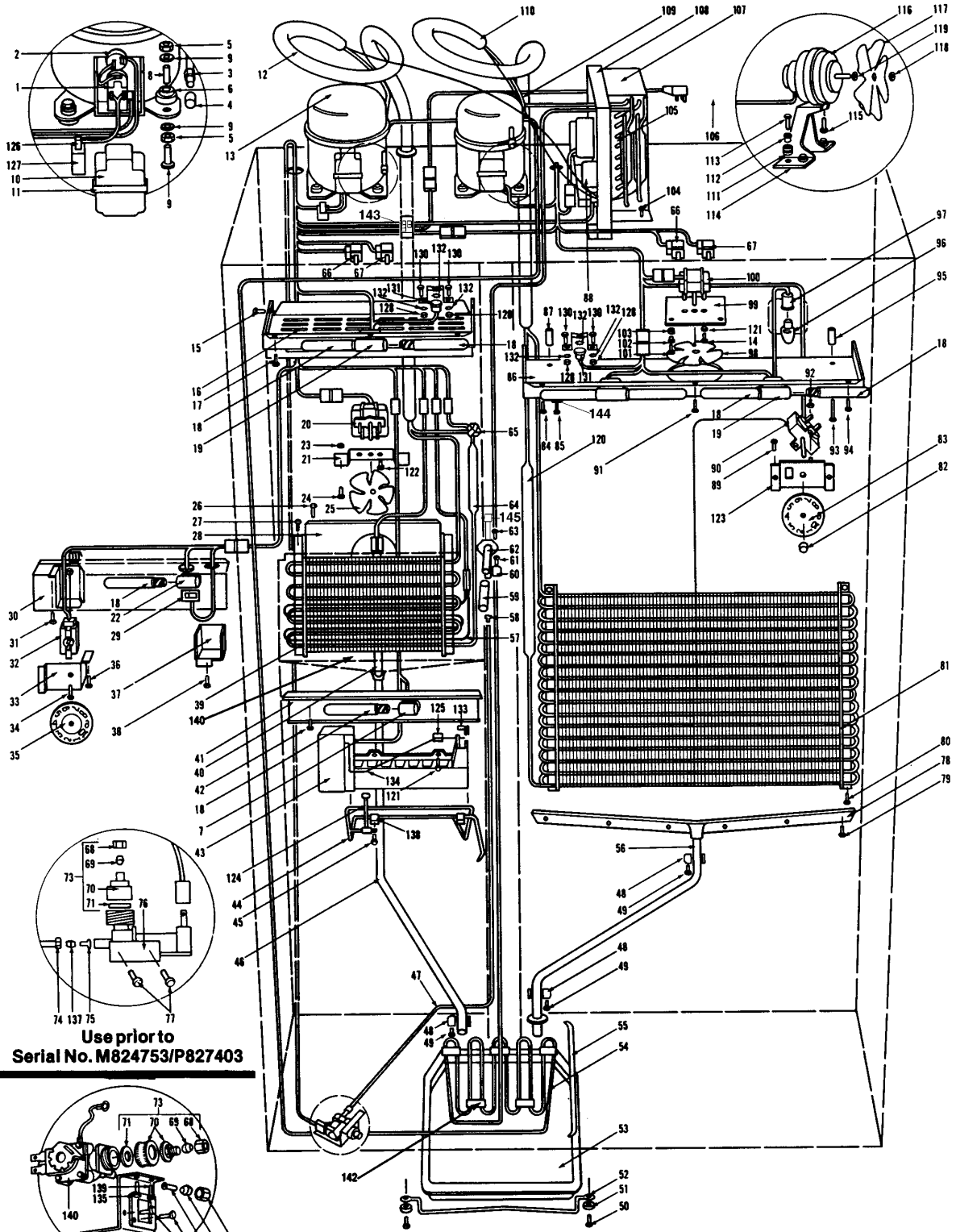


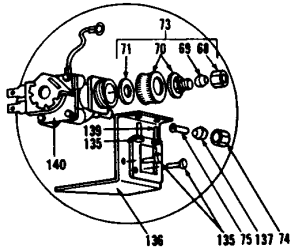
532 SEALED SYSTEM VIEW

Ref.	Part No.	Description	Ref.	Part No.	Description
1	****	Start Relay, Refrigerator	71	3210030	Solenoid Gasket
	****	Start Relay, Freezer	73	3520110	Water Inlet Fitting Assembly
2	****	Overload, Refrigerator	74	3520030	Icemaker Nylon Nut, 1/4"
	****	Overload, Freezer	75	3520050	Brass Insert, Solenoid
3	3090010	Compressor Base Valve - fits on 5/16"OD tubing - NOTE: Also see 3090100, 3090210, 3090220	76	4201440	Water Solenoid Valve
4	NLA	Valve Cap - See 3090010; 3090100; 3090210; 3090220.	77	6200060	Screw, #8-32 x 1/2" Pan HD
5	6150220	Nut, 5/16-18 Hex Zinc	78	4190160	Drain Trough Assembly
6	3150010	Rubber Grommet, Small, 5/8"	79	6200140	Screw, #8-15 x 3/8" Truss HD
	3150170	Rubber Grommet, Large, 15/16"	80	6200140	Screw, #8-15 x 3/8" Truss HD
7	3050010	Light Socket, 3/4 Single	81	3130260	Evaporator, Refrig.
8	6160030	Spacer, 5/16 x 7/16 x 5/8"	82	3012560	Control Knob
	6160070	Sleeve, 5/16 x 7/16 x 7/8"	83	3012810	Control Indicator
9	6240050	Flat Washer, 5/16"	84	6200140	Screw, #8-15 x 3/8" Truss HD
10	****	Compressor Cap	85	6200130	Screw, #8-18 x 3/4" Truss HD
11	****	Compressor Cap Strap	86	4160450	Fan Shroud Assembly, Ref
12	4250970	Heat Exchanger, Freezer	87	6220340	Screw Grommet / Stand-off
13	4201400	Service Freezer Compressor	88	3081180	Service Defrost Timer, 6Hr / 21Min
14	6110270	Bolt, #10-32 x 1/4" RD HD	89	6180010	Pop Rivet, 1/8"
15	6220190	Support, .275 x .750"	90	4201260	Control, Refrig
16	4160540	Freezer Duct Grille Assembly	91	6200140	Screw, #8-15 x 3/8" Truss HD
17	6200140	Screw, #8-15 x 3/8" Truss HD	92	6150320	Nut-Pal, #8-32
18	3030040	Light Bulb, Long/Narrow; 40 Watt	93	6200090	Screw, #8-15 x 1-3/4" Truss HD
19	3050020	Light Socket, 3/4 Double	94	6200140	Screw, #8-15 x 3/8" Truss HD
20	4200160	Freezer Fan Motor Replacement Components	95	6220340	Screw Grommet / Stand-off
21	0232770	Fan Bracket, Fre.	96	3030070	Light Bulb, 7W
22	3050060	Lamp Holder w/leads	97	3050070	Light Socket
23	6150030	Nut, #10-24 Hex SS	98	3150210	Fan Blade, Ref Evap
24	6110020	Bolt, #10-24 x 3/8" Truss HD	99	0211620	Refrigerator Fan Bracket
25	3150060	Fan Blade; Freezer; 5 prop; 5-1/2"	100	4200170	Refrigerator Fan Motor Replacement Components
26	6200120	Screw, #10-12 x 1/2" Truss HD	101	6200130	Screw, #8-18 x 3/4" Truss HD
27	6200120	Screw, #10-12 x 1/2" Truss HD	102	3520120	Brass Insert, Fan Bracket
28	0232720	Fan Shroud, Fre	103	3220250	Grommet, 3/16" x 7/16" x 9/32"
29	3060170	Icemaker Switch	104	6200010	Screw, #10-12 x 3/4" Pan HD
30	0232780	Shelf Front, Fre	105	3014230	Filter-Drier, High Side
31	6200140	Screw, #8-15 x 3/8" Truss HD	106	4321820	Power Cord
32	3012670	Control, Fre	107	3120201	Dual Condenser
33	0232730	Control Box	108	4280410	Fan Shroud Assembly
34	6110050	Bolt, #8-32 x 3/8" Truss HD	109	4201670	Service Refrigerator Compressor
35	3012640	Control Dial, Fre	110	4250960	Heat Exchanger, Refrigerator
36	6200140	Screw, #8-15 x 3/8" Truss HD	111	3220160	Grommet, 3/16" x 7/16" x 9/32"
37	0232740	Switch Box	112	3520120	Brass Insert, Fan Bracket
38	6200120	Screw, #10-12 x 1/2" Truss HD	113	6200280	Screw, #8-18 x 1" Pan Head
39	3130200	Evaporator Coil, Fre	114	1801700	Fan Bracket, Condenser
40	3013540	Drain Tube Heater	115	6200490	Screw, #8-32 x 3/8" Slotted Hex T25
41	0232710	Freezer Lower Light Bracket	116	4200740	Condenser Fan Motor Replacement Components
42	3030040	Light Bulb, Long/Narrow; 40 watt	117	3150320	Fan Blade, Cond, 5 prop, 7"
43	4200520	Complete Modular Icemaker Assembly	118	6150410	Nut, 1/4-20
	628366	Modular Head	119	3210340	Neoprene Silencer, 7/8"
44	3421220	Icemaker Control Arm	120	3011030	Refrigerator Accumulator, 7/8 x 15-5/8
45	6200140	Screw, #8-15 x 3/8" Truss HD	121	6200120	Screw, #10-12 x 1/2" Truss HD
46	1601400	Drain Tube, Wire - 1/2" x 72"	122	6110270	Bolt, #10-32 x 1/4" RD HD
47	2600617	Plastic Water Line	123	4151040	Control Bracket Assy
48	6120210	U-Clamp, 5/8"	124	3421070	Connecting Rod
49	6200010	Screw, #10-12 x 3/4" Pan HD	125	6220220	Screw Grommet, 1/32 x 3/8" SQ
50	6200440	Screw, #10-16 x 11/16" Type B Flat Head	126	4324110	Run Capacitor Wiring Harness
51	3420670	Screw Spacer	127	****	Run Capacitor
52	3420760	Drain Pan Holder	128	6150160	Nut, #8-32 Hex
53	0164940	Drain Pan, Plastic	130	6110050	Bolt, #8-32 x 3/8" Truss HD
54	2604101	Condensate Heater Loop	131	4200850	Light Terminator
55	6230370	Adhesive Back Foam Strip, 1 x 1/2 x 15"	132	6240020	Star Washer, 3/16"
56	1601400	Drain Tube, Wire - 1/2" x 72"	133	3450080	Icemaker Tube Clip, 1/2" x 13/16"
57	4322130	Defrost Heater Assembly	134	3140200	Icemaker Shut-off Arm
58	3520050	Brass Insert, Solenoid	135	6200010	Screw, #10-12 x 3/4" Pan HD
59	2605401	Extension Tube	136	0166190	Solenoid Bracket
60	6120120	Tube Clamp, 3/8" Stl w/nut	137	NLA	Solenoid Hose Fitting - See 3520110
61	6200330	Screw, #8-18 x 3/8" Pan Head	138	6120280	Tube Clamp, Nylon, 3/16"
62	1600800	Water Inlet Tube, 6"	139	6200060	Screw, #8-32 x 1/2" Pan HD
63	6200230	Screw, #8-18 x 1/2" Hex Head	140	4201450	Water Solenoid Valve
64	3011130	Freezer Accumulator	141	4151120	Freezer Evap Cover/Drain Trough Assy.
65	3082060	Defrost Terminator	142	6220210	Stand-off Heater Clip
66	3060140	SPST Light Switch	143	3081120	Fan Control Relay
67	3060130	SPST Fan/Icemaker Switch	144	6220330	Plastic Support
68	NLA	Compression Nut - See 3520110	145	4202170	Fill Tube Heater Assy.
69	NLA	Ball Sleeve - See 3520110			
70	NLA	Water Valve Fitting - See 3520110			

532 SEALED SYSTEM VIEW



**Use prior to
Serial No. M824753/P827403**



**Use after
Serial No. M824754/P827404**