

542 SEALED SYSTEM VIEW

Ref.	Part No.	Description	Ref.	Part No.	Description
1	****	Start Relay, (Refrigerator/Freezer)	66	3060140	SPST Light Switch
2	****	Overload, (Refrigerator/Freezer)	67	3060130	SPST Fan/Icemaker Switch
3	3090010	Compressor Base Valve - fits on 5/16"OD tubing - NOTE: Also see 3090100, 3090210, 3090220	68	6120210	U-Clamp, 5/8"
4	NLA	Valve Cap -See 3090010; 3090100; 3090210; 3090220	69	6200010	Screw, #10-12 x 3/4" Pan HD
	6150220	Nut, 5/16-18 Hex Zinc	70	0166200	Solenoid Retainer
6	3150010	Rubber Grommet, Small, 5/8"	71	4151740	Freezer Evap Cover/Drain Trough Assy.
	3150170	Rubber Grommet, Large, 15/16"	73	3520110	Water Inlet Fitting Assembly
7	3050010	Light Socket, 3/4 Single	74	3520030	Icemaker Nylon Nut, 1/4"
8	6160070	Sleeve, 5/16 x 7/16 x 7/8"	75	3520050	Brass Insert, Solenoid
9	6240050	Flat Washer, 5/16"	76	4201450	Water Solenoid Valve
10	****	Compressor Cap, (Refrigerator/Freezer)	78	4190240	Drain Trough Assembly
11	****	Compressor Strap, (Refrigerator/Freezer)	79	6200140	Screw, #8-15 x 3/8" Truss HD
12	4251400	Heat Exchanger, Freezer	80	6200140	Screw, #8-15 x 3/8" Truss HD
13	4202250	Service Compressor, Freezer	81	3130420	Evaporator, Refrigerator
14	6110270	Bolt, #10-32 x 1/4" RD HD	82	3012560	Control Knob
15	6220190	Support, .275 x .750"	83	3012810	Control Indicator
16	4160750	Freezer Duct Grille Assembly	84	6200140	Screw, #8-15 x 3/8" Truss HD
17	6200140	Screw, #8-15 x 3/8" Truss HD	85	6200130	Screw, #8-18 x 3/4" Truss HD
18	3030040	Light Bulb, Long Narrow - 40 Watt	86	4160740	Fan Shroud Assembly, Ref
19	3050020	Light Socket, 3/4 Double	87	6220340	Screw Grommet / Stand-off
20	4200160	Freezer Fan Motor Replacement Components	88	3081180	Service Defrost Timer, 6Hr / 21Min
21	0232770	Fan Bracket, Fre.	89	6180010	Pop Rivet, 1/8"
22	3050060	Lamp Holder W/Leads	90	4201260	Control, Refrigerator
23	6150030	Nut, #10-24 Hex SS	91	6200140	Screw, #8-15 x 3/8" Truss HD
24	6110020	Bolt, #10-24 x 3/8" Truss HD	92	6150320	Nut-Pal, #8-32
25	3150060	Fan Blade; Freezer; 5 prop; 5-1/2"	93	6200090	Screw, #8-15 x 1-3/4" Truss HD
26	6200120	Screw, #10-12 x 1/2" Truss HD	94	6200140	Screw, #8-15 x 3/8" Truss HD
27	6200120	Screw, #10-12 x 1/2" Truss HD	95	6220340	Screw Grommet / Stand-off
28	0233740	Fan Shroud, Freezer	96	3030070	Light Bulb, 7W
29	3060130	SPST Fan/Icemaker Switch	97	3050070	Light Socket
30	0233030	Shelf Front, Freezer	98	3150210	Fan Blade, Ref Evap
31	6200140	Screw, #8-15 x 3/8" Truss HD	99	0211620	Refrigerator Fan Bracket
32	3012742	Control, Freezer	100	4200170	Refrigerator Fan Motor Replacement Components
33	0233050	Control Box	101	6200130	Screw, #8-18 x 3/4" Truss HD
34	6110050	Bolt, #8-32 x 3/8" Truss HD	102	3520120	Brass Insert, Fan Bracket
35	3012640	Control Dial, Fre	103	3220250	Grommet, 3/16" x 7/16" x 9/32"
36	6200140	Screw, #8-15 x 3/8" Truss HD	104	6200010	Screw, #10-12 x 3/4" Pan HD
37	0232740	Switch Box	105	3014230	Filter-Drier, High Side
38	6200120	Screw, #10-12 x 1/2" Truss HD	106	4321820	Power Cord
39	3130430	Evaporator Coil, Fre	107	3120280	Dual Condenser
40	3013540	Drain Tube Heater	108	0166970	Condenser Fan Shroud
41	0233780	Light Diffuser Retainer, Freezer	109	4251240	Heat Exchanger, Refrigerator
42	6200170	Screw, #10-16 x 1-1/2" Pan Head	110	4201880	Service Compressor, Refrigerator
43	4200520	Complete Icemaker Assembly	111	3220160	Grommet, 3/16" x 7/16" x 9/32"
	628366	Module & Motor Assembly	112	3520120	Brass Insert, Fan Bracket
	3421630	Icemaker Control Arm	113	6200280	Screw, #8-18 x 1" Pan Head
44	6200140	Screw, #8-15 x 3/8" Truss HD	114	1801700	Fan Bracket, Condenser
45	1601400	Drain Tube, Wire - 1/2" x 72"	115	6200490	Screw, #8-32 x 3/8" Slotted Hex T25
46	2600617	Plastic Water Line	116	4200740	Condenser Fan Motor Replacement Components
47	6120050	Tube Clamp, Plastic, 5/8"	117	3150320	Fan Blade, Cond, 5 prop, 7"
48	6200140	Screw, #8-15 x 3/8" Truss HD	118	6150410	Nut, 1/4-20
49	6200440	Screw, #10-16 x 11/16" Type B Flat Head	119	3210340	Neoprene Silencer, 7/8"
50	3420670	Screw Spacer	121	6200120	Screw, #10-12 x 1/2" Truss HD
51	3420760	Drain Pan Holder	122	6110270	Bolt, #10-32 x 1/4" RD HD
52	0164940	Drain Pan, Plastic	123	4151040	Control Bracket Assembly
53	2600138	Drain Pan Heater Loop	124	3421070	Connecting Rod
54	6230370	Adhesive Back Foam Strip, 1 x 1/2 x 15'	125	6220220	Screw Grommet, 1/32 x 3/8" SQ
55	1601400	Drain Tube, Wire - 1/2" x 72"	126	4324110	Run Capacitor Wire Harness
56	4323820	Defrost Heater Assembly	127	****	Run Capacitor
57	3520050	Brass Insert, Solenoid	128	6150160	Nut, #8-32 Hex
58	3024110	Fill Tube Extension	130	6110050	Bolt, #8-32 x 3/8" Truss HD
59	6220470	Fill Tube Clamp	131	4200850	Light Terminator
60	3013820	Fill Tube Heater	132	6240020	Star Washer, 3/6"
61	1607700	Water Inlet Tube	134	3140200	Icemaker Shut-off Arm
62	6200230	Screw, #8-18 x 1/2" Hex Head	135	6200780	Screw, #10-24 x 1/2" PH Hex Washer
63	3011130	Freezer Accumulator	136	0166190	Solenoid Bracket
64	3082060	Defrost Terminator	138	6120280	Tube Clamp, Nylon, 3/16"
			139	6200060	Screw, #8-32 x 1/2" Pan HD

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